

Application and Contract For EXHIBIT SPACE

Agreement for Exhibit Space

Exhibitor desires to exhibit at IEEE GLOBECOM 2012 to be held on December 4-6, 2012 at the Disneyland Hotel, Anaheim, California, USA.

Company Name: _____
This company name and information will appear in the Show Directory.

Company Mailing Address: _____
Street Address

City _____ State _____ Zip or Postal Code _____

Main Co. Telephone: () _____ Main Co. Fax: () _____ Toll Free: () _____

Internet Home Page/Web Address: <http://www.> _____

Primary Contact

This person will receive all correspondence and billing

Name: _____

Position/Title: _____

Direct Telephone: () _____ ext. _____

Direct Fax Number: () _____

Contact E-Mail Address: _____
(Most correspondence will be via email so you must provide an email address)

Booth Pricing:

IEEE GLOBECOM 2012 Cancellation Penalties	
Through July 29, 2012	50%
After July 29, 2012	100%

<input type="checkbox"/> 10' x 10' booth - \$3300
<input type="checkbox"/> 10' x 20' booth - \$6600
<input type="checkbox"/> 10' x 30' booth - \$9900
Other booth sizes are available.
Rate for IEEE GLOBECOM 2012 is \$33.00 per square foot. One 10' x 10' booth unit (100sq ft) is the minimum.

Payment Information

Name on Card: _____

Card # _____ Expiration: _____

Card Type: _____

Signature: _____

Important Information

The space rate is US \$33.00 per sq.ft. with a 100 sq ft minimum. The fee includes pipe and drape, identification sign, general security, and inclusion in the show guide. Payment must be submitted with your application/contract.

A payment of 100% of Total Booth Rental is due with this application in order for it to be processed.

Make checks payable to: IEEE Communications Society
 Attn: Bruce Worthman
 3 Park Ave, 17 Fl.
 New York, NY 10016

**For More Information, Contact: Frank Chang
 at email: ychang@vitesse.com
 or tel: +1 805 218 9796.**

Agreement Section: All applicants **MUST** sign below for application to be processed.

IMPORTANT: Notice of IEEE Communications Society's acceptance or rejection will be mailed within 30 days of receipt of application. Upon acceptance, this application will become a binding contract between applicant and IEEE Communications Society, unless IEEE Communications Society's acceptance notice specifies booth dimensions, location, costs or other terms that vary in whole or in part from those requested by applicant. If any such variances are specified, applicant will have 10 days from the date of IEEE Communications Society's notice to deliver written notice to IEEE Communications Society of applicant's withdrawal of application and payment, failing which, this application as modified by IEEE Communications Society's notice, will immediately and without further action by either party become a binding contract between them. Applicant further agrees to comply fully with all rules, regulations and directives that may be issued in connection with the exhibit by IEEE Communications Society, the facilities management or government authorities.

FAX with credit card OR MAIL with check. Payment MUST accompany application. ALL applications must be signed below, before application will be processed!

Applicants Signature _____ Date _____

Print Name and Title _____

Accepted on behalf of IEEE by: _____ Date _____

Assigned Booth Number: _____ Size: _____



EXHIBITOR INFORMATION

THE MAGIC OF GLOBAL CONNECTIVITY



NEW FOR IEEE GLOBECOM 2012: INDUSTRY FORUM & EXPO... FOR THE "WORKING ENGINEERS!"

BENEFITS OF PARTICIPATION:

- Network with the most influential design & development engineers!
- Showcase your company to the largest technical, professional association in the world.
- Meet engineers, industry leaders, government employees and academics from more than 60 countries.

IF YOUR COMPANY MANUFACTURES/SUPPLIES ANY OF THESE PRODUCTS/SERVICES, IEEE GLOBECOM 2012 IS FOR YOU!

If your company manufactures or supplies products and services related to components, subsystems, and systems (including hardware, software, and middleware) in any of the following areas, you need to join IEEE GLOBECOM 2012 in Anaheim!

- 802.11 family of wireless components
- Analog to digital converters (A to D)
- Antennas, preamplifiers, power amplifiers
- Application-specific integrated circuits (ASIC)
- Asymmetric digital subscriber line (ADSL) or digital subscriber line (DSL) components, accessories, and modules
- Broadband over power line (BPL) components, accessories, and modules
- Cable TV and Internet access components, accessories, and modules
- Cell phone and PDA circuits, components, and accessories
- Circuit board and modules, packaging
- Computer-aided design (CAD) Tools
- Digital to analog converters (D to A)
- Digital signal processing (DSP) integrated circuits, circuit boards, and modules
- Fiber to the home (FTTH), fiber to the premises (FTTP) components, accessories, modules
- Microwave and millimeter-wave integrated circuits (MMIC)
- Multiple input/multiple output (MIMO) antennas
- Network Interface Cards (NIC)
- Protocol stacks
- Real-time operating systems
- Sensor circuits, components, and accessories
- Simulation and design tools for integrated circuits, subsystems, and networks (e.g., OPNET, QUALNET, RSOFT, Wireless Valley)
- Switches and routers
- Testing, simulation, and measurement equipment
- WiMax circuits, components, accessories, and modules

If your company offers services in any of the following areas, you need to join IEEE GLOBECOM 2012 in Anaheim!

- Wireless voice, data, multimedia
- IPTV
- VoIP
- VLAN
- Access, Metro, Longhaul communications
- Virtual networks
- Enterprise networks and services
- Consumer
- Global Social and Entertainment Networks, Defense Networks

For More Information, Contact: Frank Chang
at email: ychang@vitesse.com
or tel: +1 805 218 9796.



WHO ATTENDS?

IEEE GLOBECOM...
By the Numbers

2,000...

Number of attendees that visit IEEE GLOBECOM each year

60+...

Number of countries our attendees come from each year

20+...

Number of times attendees will receive marketing messages about IEEE GLOBECOM 2012

100,000+...

Number of potential attendees that will receive information regarding IEEE GLOBECOM 2012

**THE PREMIER TELECOMMUNICATIONS
EVENT FOR INDUSTRY
PROFESSIONALS, ACADEMICS,
COMPANIES AND GOVERNMENT
AGENCIES**

CUTTING EDGE TECHNICAL PROGRAMS SURE TO DRAW INDUSTRY PROFESSIONALS FROM ALL OVER THE WORLD

Technical Program focuses on technological trends in recent communication research and development and providing numerous technical sessions with papers presenting the latest technical advances through peer-reviewed paper sessions. The following 12 individual symposia are being planned:

- Ad Hoc and Sensor Networking Symposium
- Cognitive Radio Networks Symposium
- Communication Software, Services, and Multimedia Applications Symposium
- Communication Theory Symposium
- Communications & System Security Symposium
- Communications QoS, Reliability, and Modeling Symposium
- Next Generation Networking Symposium
- Optical Networks and Systems Symposium
- Signal Processing for Communications Symposium
- Wireless Communications Symposium
- Wireless Networking Symposium
- Selected Areas in Communications Symposium

Tutorials offer education for keeping up with new and emerging topics essential to today's engineering and technological environment.

Workshops offer specialized focus on the latest breakthroughs in information and communications technology in an environment that encourages discussion and debate.

NEW FOR IEEE GLOBECOM 2012: INDUSTRY FORUM & EXPO... FOR THE WORKING ENGINEERS!

The Industry Forums program will feature "Works in Progress" with Industry-centric Forums, Workshops and Tutorials on regulatory impact assessments, business models, applications and design & development strategies, implementations and challenges in today's networking and communications environments. Among these are topics including spectrum allocation & utilization; innovation and business resource; global standards deployment; healthcare biomedical electronics; cloud computing & networking; social networking & games; communications & humanity; and global information grid systems.

Exclusive Industry Pass covers Welcome Reception, Plenary & Keynotes, Industry Forum and Exhibition (IF&E) and ONE Tutorial.

BOOTH INFORMATION

The space rate is US \$33.00 per sq.ft. with a 100 sq ft minimum. The fee includes:

- Pipe and drape, identification sign, general security, and inclusion in the show guide.
- Five complimentary IF&E registrations (\$1,000 value)
- Logo on all conference programs
- Logo on conference web site, with link to company's site
- 1/4 Page ad in final program
- Company information, brochures/materials provided for conference bag



MEET AND GREET

The Welcome Reception will be held Monday night in the Expo Hall for all the attendees to have a chance to meet with you. Tuesday and Wednesday the coffee breaks will be held in the Expo Hall. Attendees have a chance to win prizes during these breaks therefore the traffic is quite high! Additionally, the poster sessions will also be held in the EXPO hall.

IEEE GLOBECOM 2012 Expo is sponsored by the IEEE Communications Society. With its 50,000 members, the IEEE Communications Society is a diverse community of industry professionals who have a common interest in advancing all communications technologies. The Society promotes the advancement of science, technology and applications in communications, and related disciplines. It also fosters presentation and exchange of information among its members and the technical community throughout the world. The Society maintains the highest standard of professionalism and technical competency.

The exhibitor assumes all responsibility for any and all loss, theft and/or damage to exhibitor's displays, equipment and other property while on Disneyland® Resort premises, and hereby waives any and all claims and/or demands it may have against Disney Destinations, LLC dba Disney Resort Destinations, its parent and/or any of its affiliate companies arising from such loss, theft and/or damage. In addition, the exhibitor agrees to defend (if requested by DRD with counsel satisfactory to DRD), indemnify and hold harmless Group and Disney Destinations, LLC dba Disney Resort Destinations and their respective parent, subsidiary and other related and affiliated companies from and against any and all liabilities, obligations, claims, damages, suits, costs and expenses, including, without limitation, attorneys' fees, costs of court and costs of other professionals, arising from directly and/or indirectly and/or in connection with the exhibitor's occupancy and/or use of the exhibition premises and/or any part thereof and/or any act, error and/or omission of the exhibitor and/or its employees, subcontractors and/or agents.